







Szymanski M., Gorzenski R., Mroz T.: Air tightness of buildings in Poland
Poznań University of Technology




1. Aquapark, Poznan

- Second largest water park in Europe
- Public investor - **city of Poznan**
- **PUT** – design & energy advisor
- Floor area 20 000 m² ≈ **215 000**
- Volume 220 000 m³ ≈ **8 000 000 ft³**
- **Winter climate inside/outside**
 $\Delta T \approx 90^\circ\text{F}$ (-18/30°C)
 $\Delta x \approx 15 \text{ g/kg}$ (4 x higher than typical)
- Construction:
 - concrete frames + masonry fillings
 - flat roof, steel construction



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1. Aquapark, Poznan

- Investor was advised to measure airtightness of whole building
- Lack of funds for the test
 Best price offer was chosen
 Test company without experience
 (internet course – the only knowledge, theoretical)
- Building tested with AHU's
- Building divided into 3 zones
- Many mistakes made in the test

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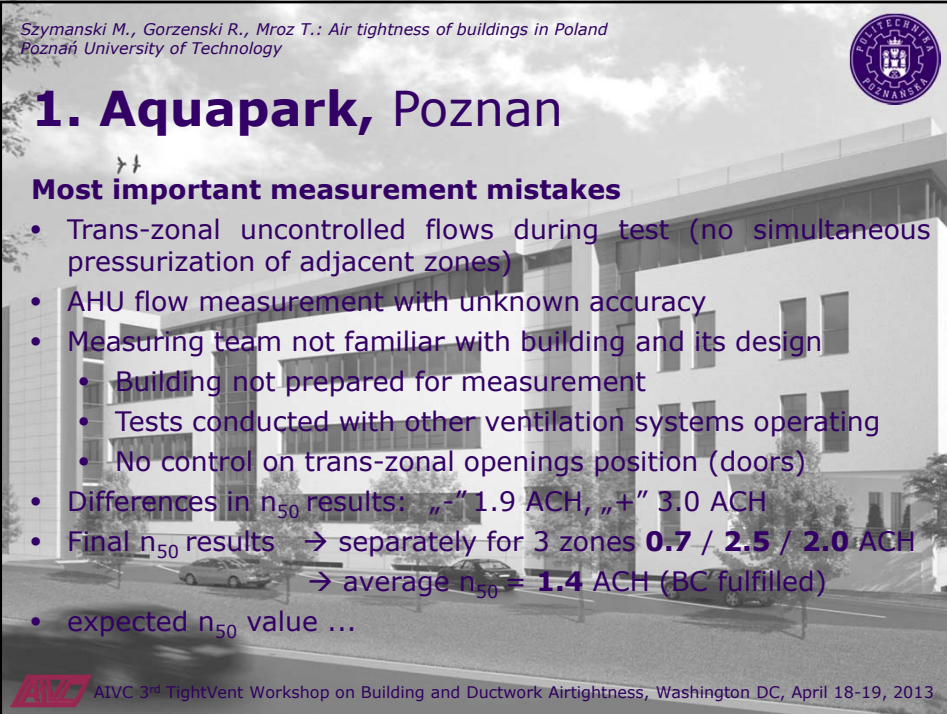
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1. Aquapark, Poznan

Most important measurement mistakes

- Trans-zonal uncontrolled flows during test (no simultaneous pressurization of adjacent zones)
- AHU flow measurement with unknown accuracy
- Measuring team not familiar with building and its design
 - Building not prepared for measurement
 - Tests conducted with other ventilation systems operating
 - No control on trans-zonal openings position (doors)
- Differences in n_{50} results: „-“ 1.9 ACH, „+“ 3.0 ACH
- Final n_{50} results → separately for 3 zones **0.7 / 2.5 / 2.0 ACH**
→ average $n_{50} = \mathbf{1.4 ACH}$ (BC fulfilled)
- expected n_{50} value ...



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2. Office building, Szczecin

- Private Investor, IKEA Development
- Floor area $5.100 \text{ m}^2 \approx \mathbf{55\,000 \text{ ft}^2}$
- Volume $16.100 \text{ m}^3 \approx \mathbf{570\,000 \text{ ft}^3}$
- 8-storey (incl. 2 underground)
- Construction:
 - Envelope → reinforced concrete
 - Typical windows + sealings
 - No special airtightness concerns during designing and construction process
- Building tested by PUT




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2. Office building, Szczecin

- double-fan Blower Door used
- $n_{50} = 0.49$ ACH
- examples of leaky points



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3. R&D PUT Center, Poznan

Mechatronics, Biomechanics and Nanoengineering Centre

- Public Investor - Poznan University of Technology
- Purpose: laboratories, lecture halls, staff offices
- Floor area $14.000 \text{ m}^2 \approx 151\,000 \text{ ft}^2$
- Int. volume $50.700 \text{ m}^3 \approx 1\,790\,000 \text{ ft}^3$
- Special airtight concerns during designing and construction
- Contract's n_{50} demand of maximum **1.5 ACH**
- Tested by PUT



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3. R&D PUT Center, Poznan

Important details


- Filling wall-slab joints (EPDM sealing)
- Window-wall connection
- Walls plastered from inside
- Electricity – ext. wall installed (inner plaster broken)
- VAC Shut-off dampers installed close to the envelope (part-time operation)






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3. R&D PUT Center, Poznan

Airtightness measurement


- 6-fan set provided for the test
- 2 fans were sufficient
- $n_{50} = 0,31 \text{ ACH}$
- Another result of quality control was also 48% reduction of primary energy demand for heating and DHW (measured in the 1st year of operation) EP_{H+W}

| | |
|-----------------|-----------------------------------|
| real value | 44 kWh/(m ² ·a) |
| BC legal demand | 85 kWh/(m ² ·a) |
- The building is going to be included in **IEE iServ** Project, dealing with HVAC components auxiliary energy requirements




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Conclusions

- In large building q_{50} [$\text{m}^3/(\text{hm}^2)$] instead of n_{50} [ACH] - more accurate indicator
- Multi-fan BD measurement is too expensive, no XXL fans available, that's why AHUs test tries happen (flow accuracy question?)
- Many tests carried out improperly by unexperienced testers
- n_{50} **0.3-0.5 ACH** possible to achieve by **1.5 ACH** legal value - limit set too high (?)
- **An international project for standarization, expirience and good-parctice exchange would be very helpfull and valuable for countries form our region**



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Thank you for your attention!




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1. Water park, Poznan

- to avoid condensation of water vapour inside the walls → wall permeability measurement was performed (q_{50})
- wall not plastered from inside and outside, thermally insulated from outside (mineral wool and facade panels)
- test box attached to tested wall surface $18 \text{ m}^2 \approx 200 \text{ ft}^2$
- comparative measurement with & without foil from inside at overpressure conditions
- $q_{50} = 0,5 \text{ m}^3/(\text{m}^2 \cdot \text{h})$
- expected value for unplastered wall



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